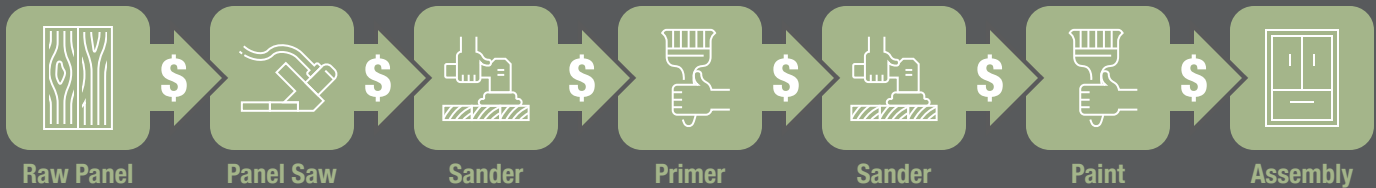


# Primed Panels

The USply Line offers primed panels that save time and money.

The  
**USply**  
Edge

## Current Process



## With USply's Primed Panels

We can help you eliminate the time-consuming and costly task of priming panels.

Illustrations are examples only and may not represent actual production processes. USply does not guarantee finished results as outcomes may vary based on specific techniques and materials used during the painting process.



The USply Line

**Cabinet makers, furniture manufacturers, and other OEMs can benefit from our primed panels.**

Primed 1-Side

Primed 2-Sides

Primed Face / UV Back

**USply.net** | 9400 NW 104th St., #100 Medley, FL 33178 | **Phone: 305 722 6622**

USply's Primed Panels were painted by an independent party using solvent-based conversion varnish. A sampling of these panels was then third-party tested using the ASTM D3359-23 Rating Adhesion by Tape Test (crosshatch method). This test is used to assess the adhesion of dry coats of paint on a substrate. For actual test results, please contact your USply Sales Representative. USply does not guarantee results and assumes no obligation or liability related to this information. Test results are relevant only to the sample(s) tested.

Rev. 5/25

# Primed Panels FAQs



## **Which USply products can be primed?**

All of USply's plywood and MDF panels can be primed, regardless of the size or thickness, via The USply Line.

## **What type and color of primer is applied?**

Primer is UV-based and is only available in white.

## **What is the process for applying primer?**

Primer is applied to all panels using two (2) coats of base coat (UV Base), two (2) coats of white primer paint (UV Base), and one (1) coat of primer top coat (UV Base).

## **Should The USply Line's primed panels be sanded prior to applying paint?**

If you opt to sand The USply Line's primed panel, we recommend you choose a minimum of 320 grit.

## **What preparation is needed before applying paint to primed panels?**

Primed panels should be cleaned before applying paint to remove dust and surface impurities that could cause poor adhesion or repellency.

## **What type of paint is recommended for use with The USply Line's primed panels?**

We recommend that a water-based or solvent-based paint be used on our primed panels.

## **What paint application method is recommended for use with The USply Line's primed panels?**

Preferred applications include a paint gun, a paint brush, or a paint roller.

# Painted MDF

The USply Line has you covered with painted MDF panels.

The

USply

Edge



- Standard 49x97 MDF panels
- White, Black or Hard Rock Maple Paint
- Primed White
- Durable paint that exhibits resistance characteristics equal to paper
- Competitively priced
- Creates efficiencies in inventory and supply chain management
- Saves both time and money!



The USply Line

**Cabinet makers, furniture manufacturers, and other OEMs can benefit from our painted MDF panels.**

White Paint

Black Paint

Maple Paint

Primed White

One Side

Two Sides

**USply.net** | 9400 NW 104th St., #100 Medley, FL 33178 | **Phone: 305 722 6622**

A sampling of USply's Painted MDF was third-party tested using the ASTM D3359-23 Rating Adhesion by Tape Test (crosshatch method). This test is used to assess the adhesion of dry coats of paint on a substrate, the results of which are qualitatively evaluated against an established rating scale. All tested samples performed well above average. This information is based on technical data that USply believes to be reliable. It is subject to change as additional testing and/or observations become available. USply does not guarantee results and assumes no obligation or liability related to this information. Test results are relevant only to the sample(s) tested.