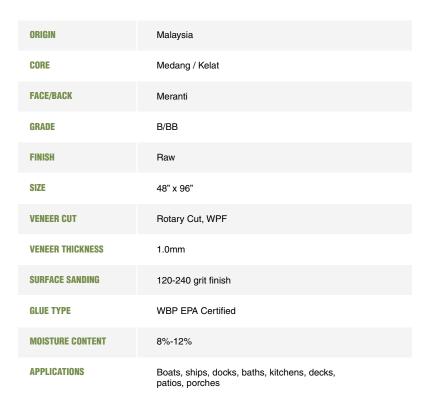
## **Trident Marine**

## **Specifications**



THICKNESS	# OF PLIES	THICKNESS VARIATION	SHEETS PER CRATE
12mm	7	11.5mm-12.5mm	78
18mm	9	17.5mm-18.5mm	52









TRIDENT MARINE FOLLOWS ALL GUIDELINES PER STANDARD GRADING BS 1088.

Based on availability, USply reserves the right to substitute product that may vary in species, core, country of origin, and/or other specifications.

## **Trident Marine**

## Standard Grading BS 1088



NATURAL DEFECTS			
NUMBER	CATEGORY OF DEFECT	BB	
1	Burls	Permitted	
2	Pin Knots	Permitted	
3	Live Knots	Permitted, 5 per m2 from face. Max dia. 25mm and not clustered	
4	Knot Holes	Not Permitted	
5	Color Variation	Permitted, not many	
6	Stain/Mineral Streaks	Permitted, not many	
7	Dry Pitch and Back Pocket	Permitted, Light 2 per m2, max width 4mm and max length 100mm, well filled	
8	Wormholes, Pinholes, Worm Tracks	Permitted, small, no color change and not long, puttied	
9	Vine Marks	Permitted, not many, lightly sanded and smooth	
10	Joints	Permitted, max 3 joints, open width max 3mm and max length 10% of panels length and puttied	
11	Splits-Open	Permitted	
12	Splits - Filed or Puttied	Permitted, max 2 per panel on panel end, max width 5mm max length 8.5% of panel length, tight and color match	
13	Fill or Putty Smears	Permitted, slight and smooth sanded	
14	Rough Cut	Permitted, slight	
15	Shims	Permitted, max 5mm, length 300mm, tight and color match	
16	Knife Marks	Permitted, width 0.8mm and slight	
17	Tape/Glue Residue	Permitted, slight and smooth sanded	
18	Sanding	Permitted, slight	
19	Chicken Tracks	Permitted	

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